

FIG. 1

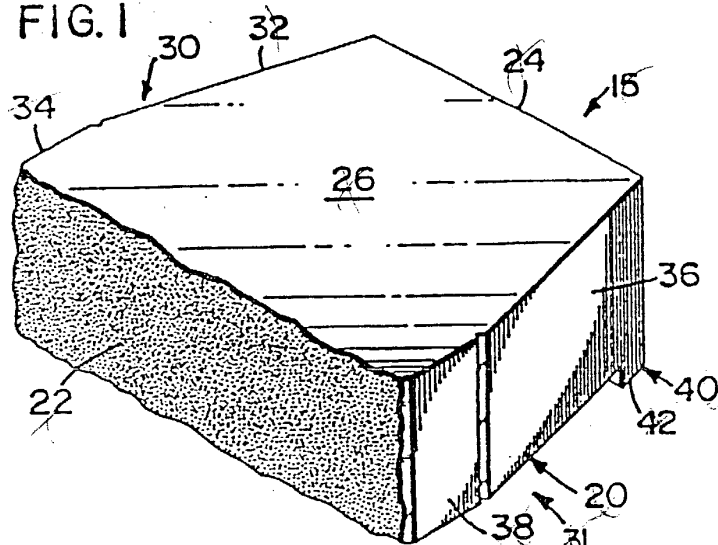


FIG. 2

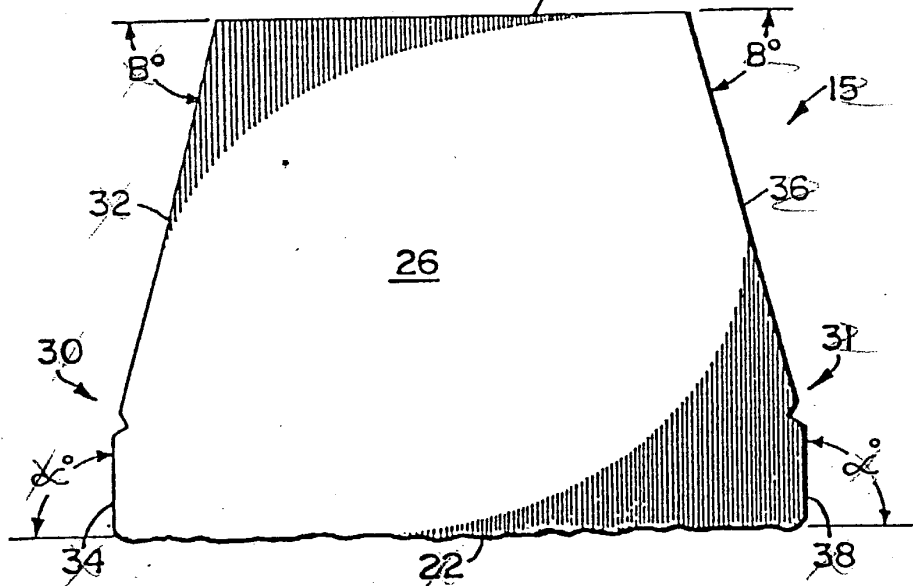


FIG. 3

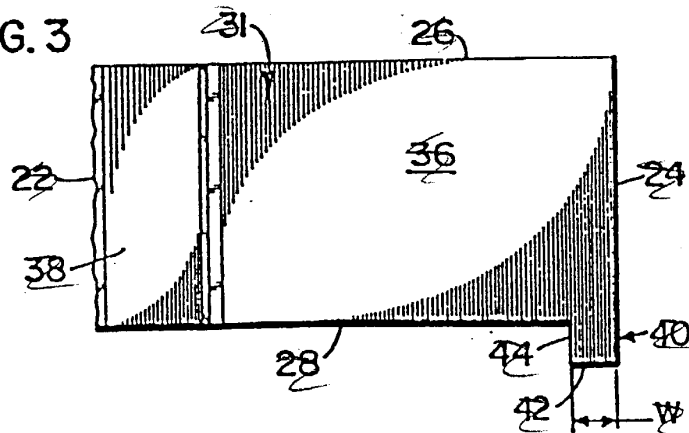


FIG. 4

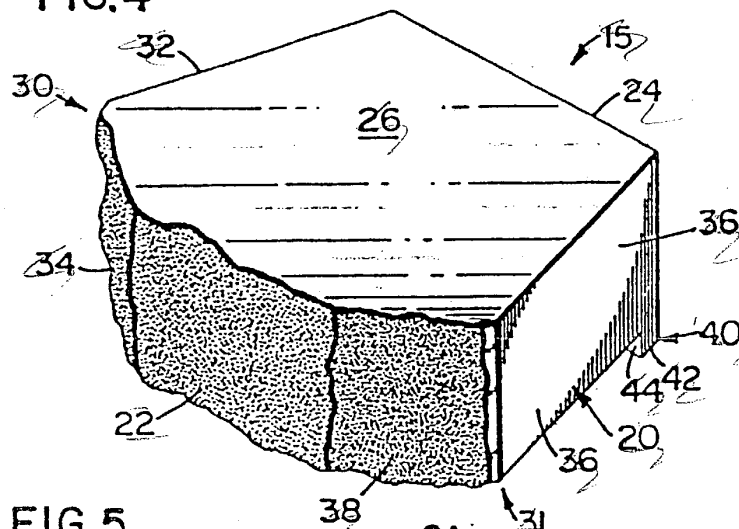


FIG. 5

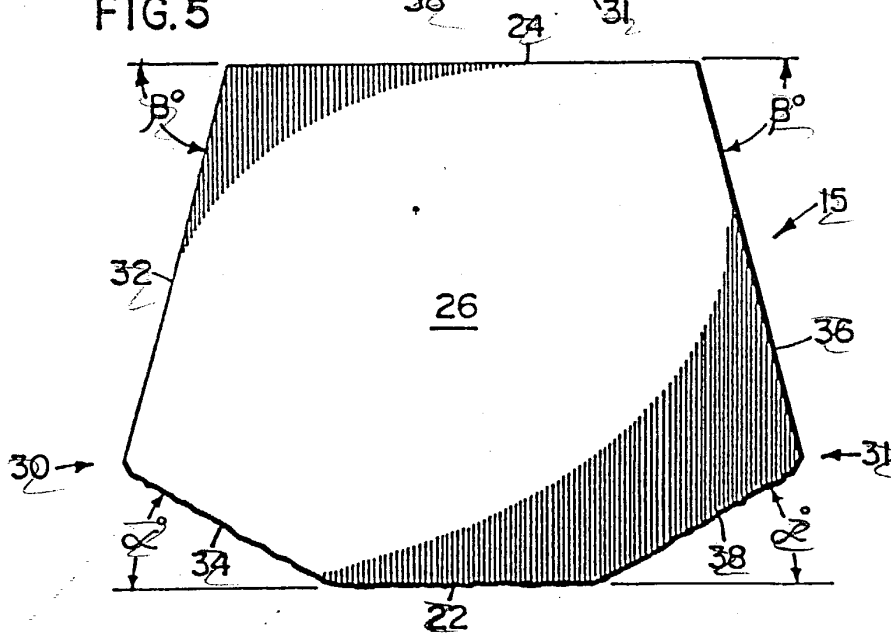
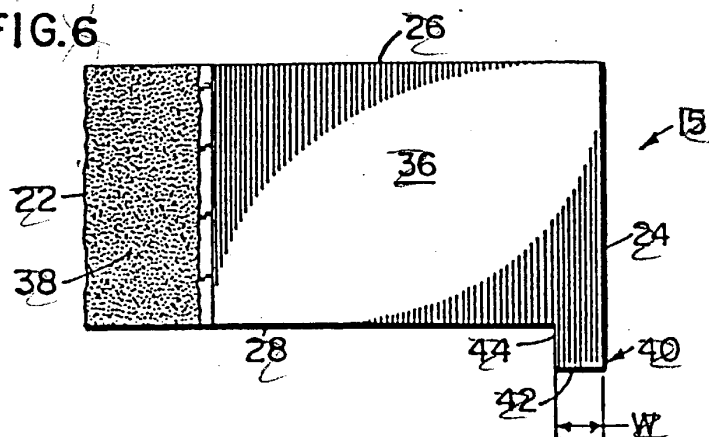


FIG. 6



66260 3769360

FIG. 7

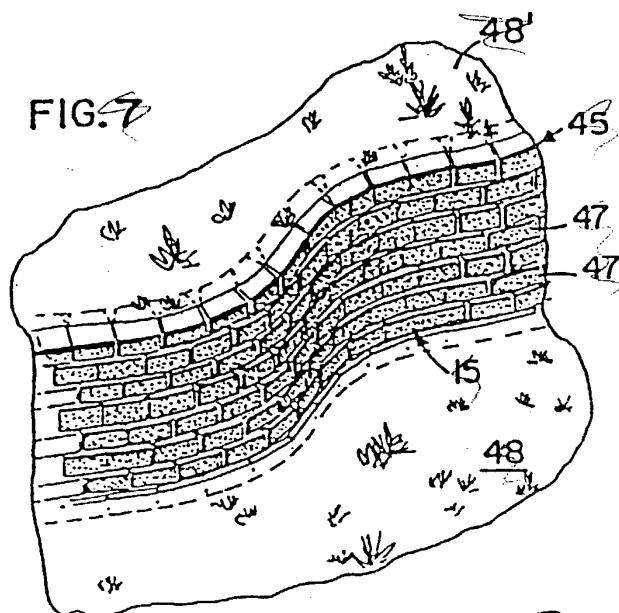


FIG. 8

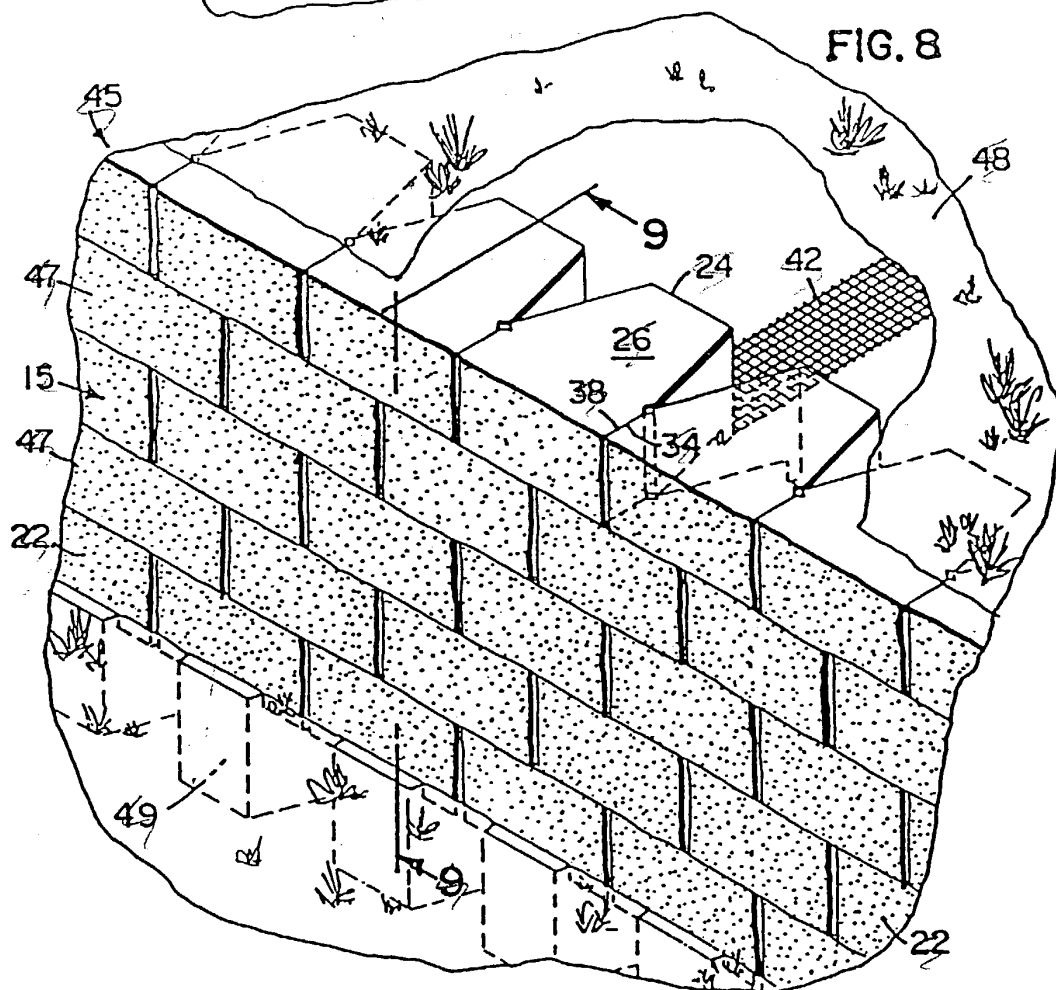


FIG. 9

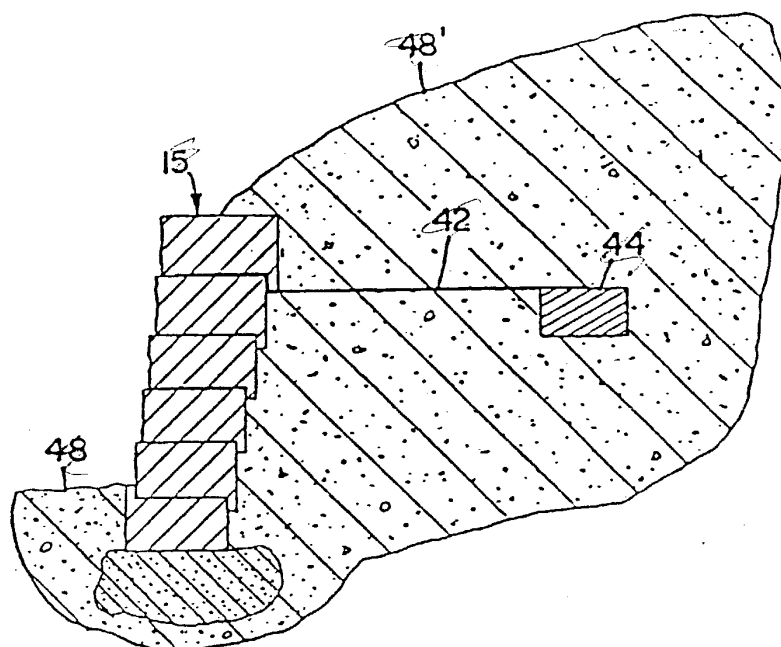


FIG. II

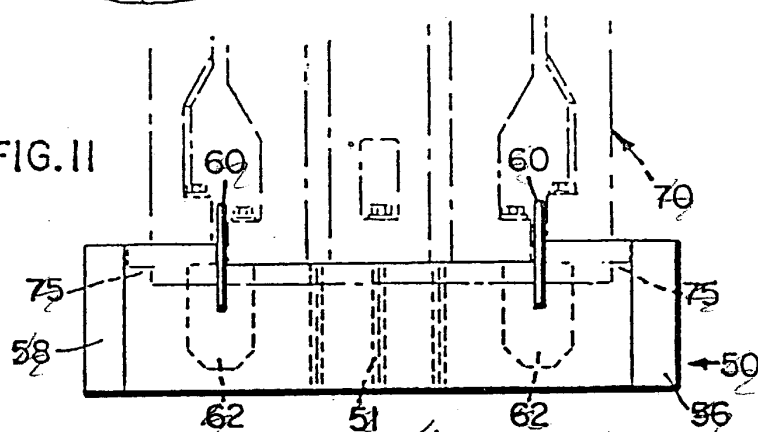


FIG. 12

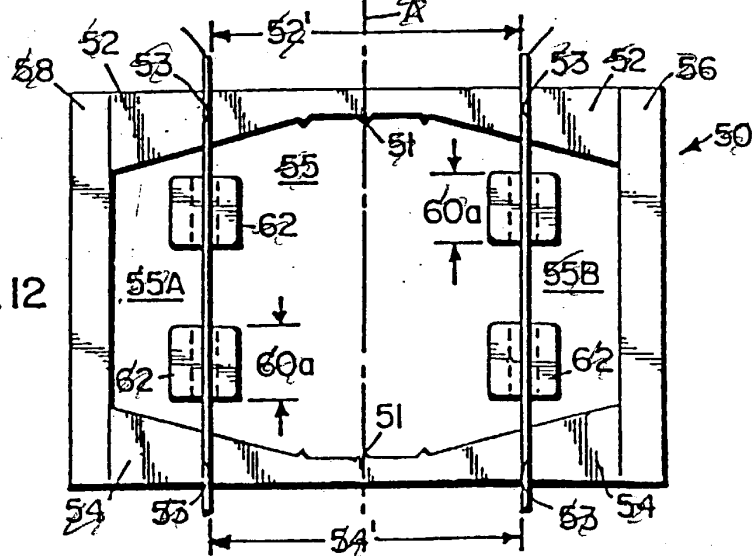
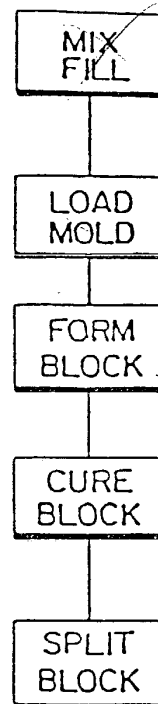


FIG. 10



A perspective view of a mold assembly. At the bottom is a rectangular base mold 50 with vertical walls 56 and a base 80. Inside the base are two main cavities, 51 and 52. Cavity 51 has a flat bottom 54 and side walls 53. Cavity 52 is adjacent to it, featuring a stepped bottom surface 52' and a raised back wall 58. Above the base mold is a top plate 70, which is a rectangular frame-like structure. It has several protruding sections or tabs labeled 74 and 75. Between the base mold and the top plate are two horizontal side rails, both labeled 60. Each rail 60 has two small rectangular pins or spacers, both labeled 62, positioned between them. Vertical dashed lines indicate the alignment of components across the different levels of the assembly.

FIG. 13